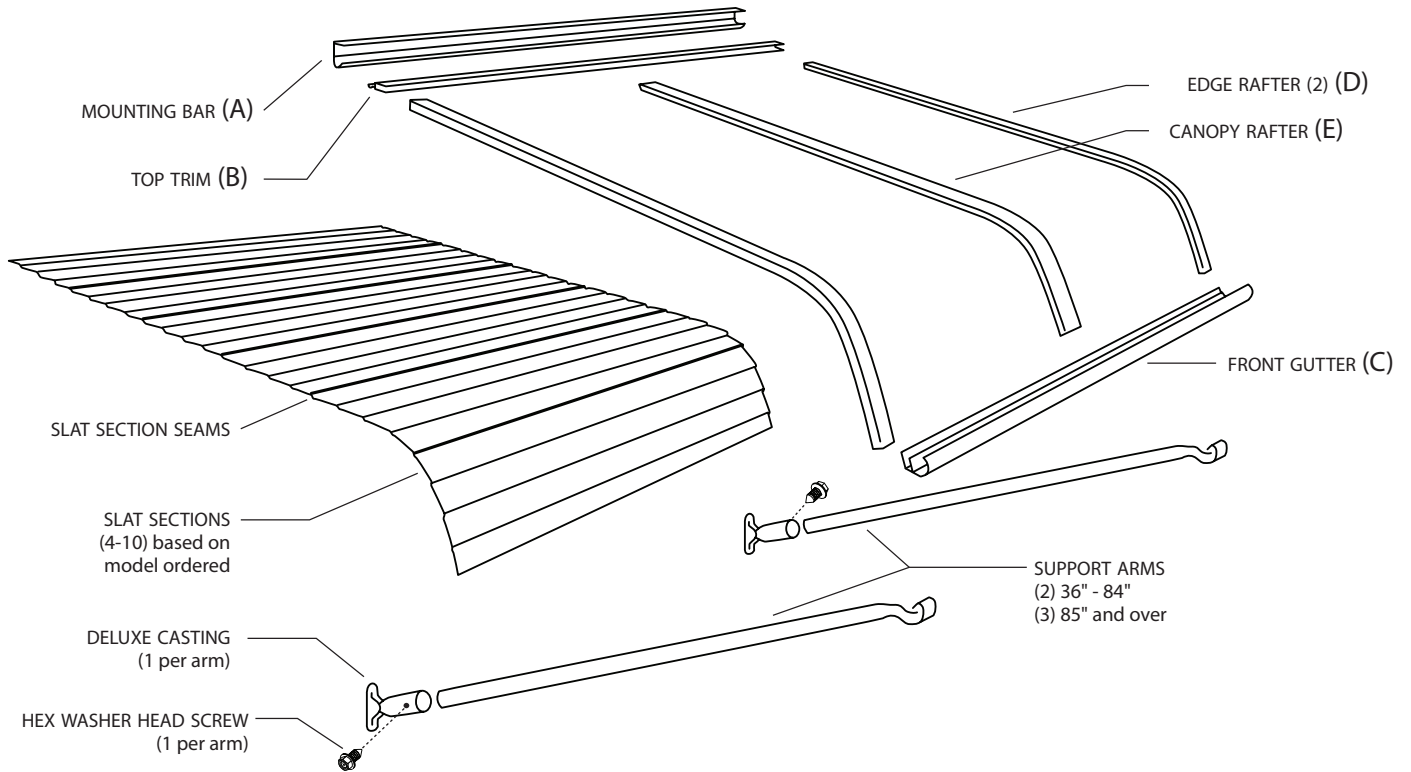


Aluminum Door Canopy with Support Arms

Read instructions carefully prior to assembly and installation.



Door Canopy with Support Arms

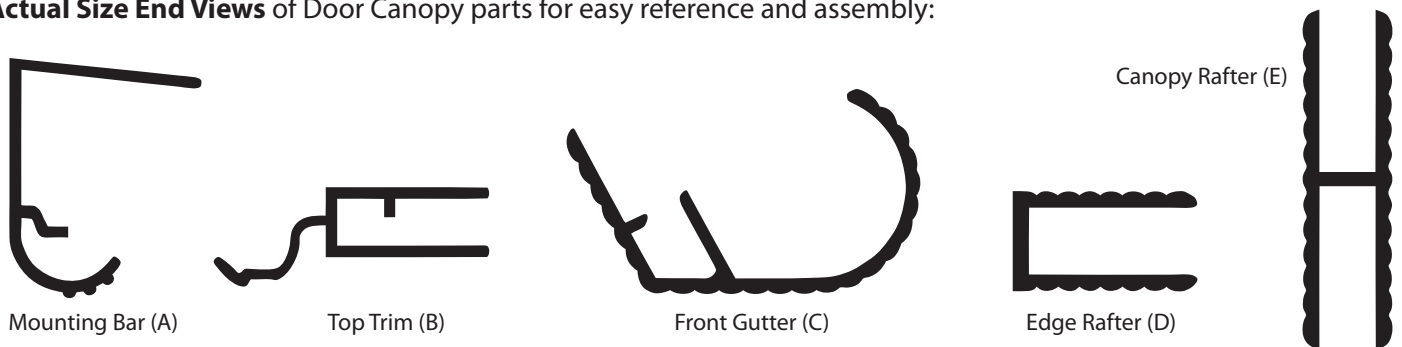


Parts Check List:

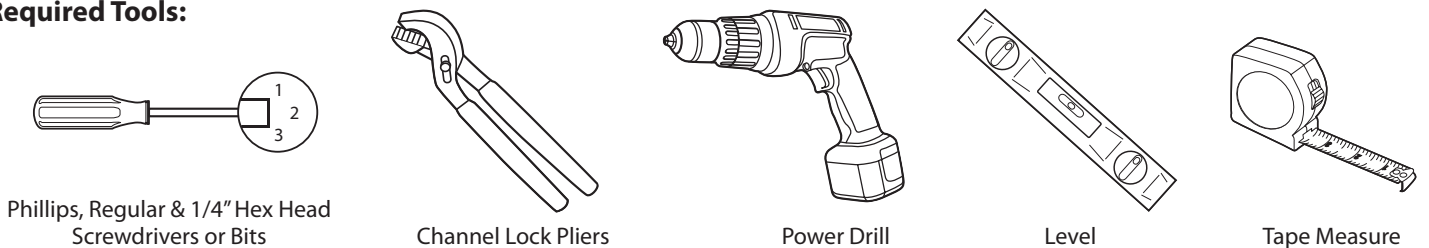
- | | | | |
|---------------------------------------|---|--|---------------------------------------|
| <input type="checkbox"/> Mounting Bar | <input type="checkbox"/> Edge Rafters (2) | <input type="checkbox"/> Support Arms | <input type="checkbox"/> Small Screws |
| <input type="checkbox"/> Top Trim | <input type="checkbox"/> Canopy Rafter | <input type="checkbox"/> Interlock Clips | <input type="checkbox"/> Large Screws |
| <input type="checkbox"/> Front Gutter | <input type="checkbox"/> Slat Sections | <input type="checkbox"/> Deluxe Casting | |

QUANTITIES & SIZE OF PARTS MAY VARY BY AWNING SIZE AND MODEL SERIES

Actual Size End Views of Door Canopy parts for easy reference and assembly:



Required Tools:



Assembly Instructions

Aluminum Door Canopy with Support Arms

1

Slats have a slight curve to them. Keep them this way for assembly.

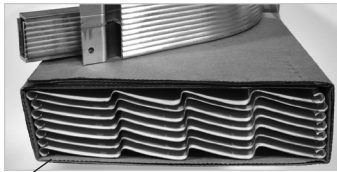


FIG. 1A



Slight curve

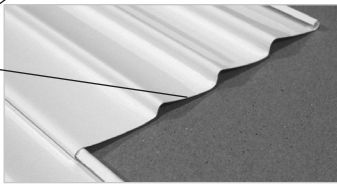


FIG. 1B

It is important that the Canopy Slats are assembled properly so that rain water will not leak through the seams where the slats join.

The canopy is assembled upside down. Note that the Slat Sections are packaged upside down (FIG. 1A). Assemble on a flat surface.

! CAUTION: Canopy parts may have sharp edges. Use care in assembly.

Begin by laying the first slat out, curled edge **DOWN** on your left with ends toward you. If your canopy is colored, place the colored side down. Slide each subsequent slat into the curled **UP** edge on the right. Be sure the slats interlock properly. (FIG. 1B)

When all slats are interlocked together, the Slat Section of the Canopy is ready for the next step.

2



FIG. 2

While keeping Slat Sections **flush with each other**, crimp slats together at each seam interlock with a pair of channel lock pliers about 1/4 inch in from the edge (not too much — only enough to secure them together). Be sure to keep the plier teeth level with slats so that you do not accidentally bend them up while crimping.

3

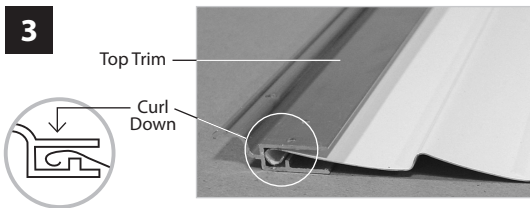


FIG. 3

Slide the Top Trim onto Slat Section end with curl **DOWN** on the left and the pre-punched holes of the Top Trim **UP**.

4

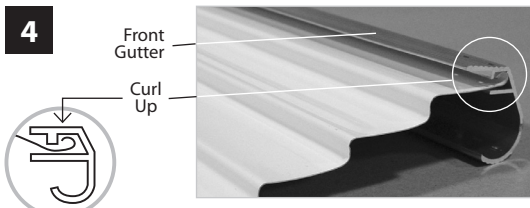


FIG. 4

At the right end or end with the curl **UP**, slide the Front Gutter onto Slat Section. Be sure to slide the Slat Sections correctly into the channel of the Front Gutter as shown. Make sure the pre-punched holes of the Front Gutter are **UP**.

5

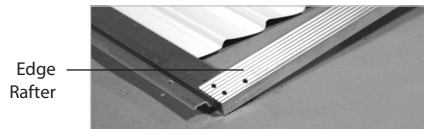


FIG. 5

TIP: Use the palm of your hand flat on slats pulling toward you to help snug them into Edge Rafter.

Slide the Top Trim out from Slat Section about 2 inches to provide clearance. Next, slide the non-curved end of the Edge Rafter into Top Trim, making sure the opposite, curved end of the Edge Rafter is up.

Next, slide both Top Trim and Edge Rafter back toward Slat Section and push Edge Rafter onto slat section edge evenly until Slat Section and the Top Trim are completely **FLUSH** into Edge Rafter.

6

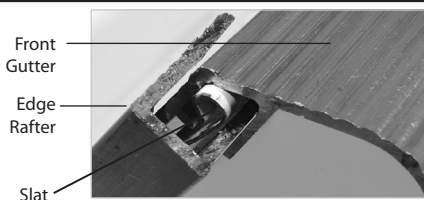


FIG. 6

NOTE: It is very important that both ends; the top trim and the front gutter ends along with the slat section are completely flush in the edge rafter to be able to align pre-punched holes for assembly.

Connect the Edge Rafter and Slat Section with the Front Gutter. Again, Slat Section and Front Gutter **MUST BE FLUSH** in the Edge Rafter. With Slat Section still secured flush in Edge Rafter, slide Front Gutter toward you and flush into the Edge Rafter, aligning pre-punched holes. It will fit snug.

NOTE: Only the outside edge of the Front Gutter and the curled edge of the slat is inserted into the Edge Rafter (FIG. 6).

Secure Edge Rafter in place. Secure Top Trim and Front Gutter with small screws in the larger pre-punched holes at each end of the Edge Rafter.

7

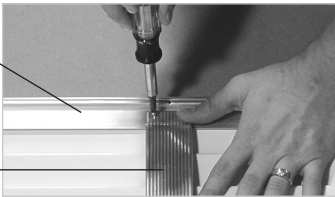


FIG. 7

Fasten small screws in the **two larger pre-punched holes** along Edge Rafter. (Pairs of **small holes** are for the installation of optional Sidewings.)

NOTE: Support the underside of the Slats Section and apply pressure while fastening screws. Repeat Edge Rafter assembly on the other side.

8



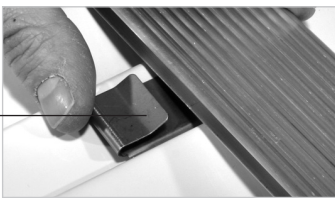
Top Trim
Canopy Rafter

Align Canopy Rafter with pre-punched holes in the center of the Top Trim first and secure with small screws. Then, repeat with the other end of the Canopy Rafter in the center on the Front Gutter and secure with small screws.

NOTE: Door canopies wider than 60" need more than one canopy rafter. Pre-punched holes will guide installation of multiple canopy rafters.

FIG. 8

9




Interlock Clip

Connect Canopy Slat Section to the Canopy Rafter using Interlock Clips at each joint **where the slats interlock**. Installing clips is a two-step process: (1) Insert the curved part of clip into slat joint; (2) Slide clip onto Canopy Rafter. Interlock Clips are installed on the flat section of the awning only, not at the curve. If stubborn, make sure they are straight and parallel with the slat joint.

FIG. 9

10

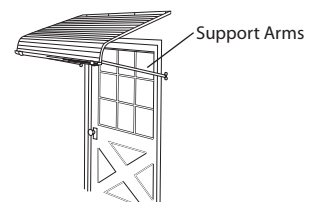


Deluxe Castings
Arm
Front Gutter

Attach Support Arms on Front Gutter with small screws. Install Deluxe Castings to opposite ends of Support Arms and **hand-tighten** hex washer head screws. The Deluxe Castings will need readjusting and leveling when fastening to the house.

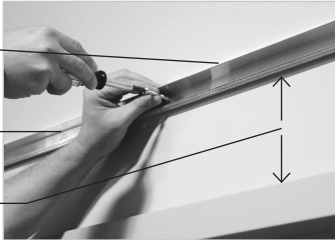
NOTE: Canopies over 85" wide will include additional support arms as needed. The additional arm(s) give the canopy greater stability. They should be center mounted or as close to the center as possible.

FIG. 10



Installation Instructions

1



Caulk
Mounting Bar
3-inch minimum

Install Mounting Bar and secure with large screws above the door. Support Arms require a minimum of 3 inches above door. Be sure the Mounting Bar is level and centered over the opening. Screws must be in studs or heavy sheathing. (Drill alternate holes in bar if necessary.)

! *Caulk the top of the Mounting Bar against the house.*

FIG. 1

2

Lift the front of the canopy upward and insert the Top Trim into the Mounting Bar (FIG. 2A). Lower front of canopy slowly and allow Support Arms to rest on the house (FIG. 2B); be sure the two parts are completely interlocked. Secure Top Trim to Mounting Bar with small screws from bottom side (FIG. 2C).

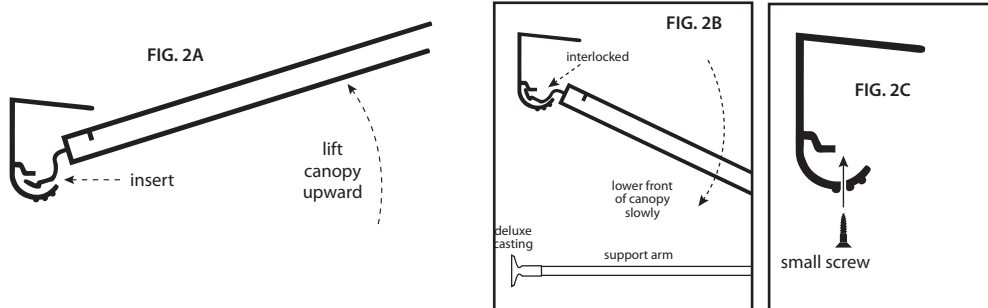
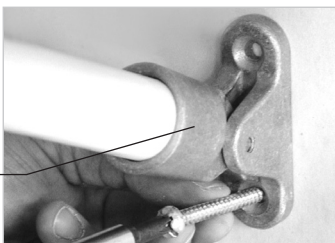


FIG. 2A
insert
lift canopy upward

FIG. 2B
interlocked
lower front of canopy slowly
deluxe casting
support arm

FIG. 2C
small screw

3



Deluxe Castings

Adjust Support Arms for desired pitch. Be sure door opens completely before attaching. Align Deluxe Castings, level and secure to wall with large screws. Tighten hex washer head screws in castings until flush.

Installation of door canopy with Support Arms is now complete.

FIG. 3

Snow and Wind Loads

1100 Series Aluminum Door Canopies are built from the finest components on the market today. They have been designed to withstand reasonable weather conditions including rain, sleet, snow and wind. They are NOT designed to withstand winds over 30 mph or snow loads over 12" of heavy wet snow or 24" of light snow. They will also NOT withstand the force of snow and ice dropping from an upper roof or drifting. This product has been on the market for over 50 years with an impeccable performance record when installed and used properly and within the limits for which it was developed.